



IVS-5 PUMP CLEANING

To clean the IVS-5 pump, you will need:

Synthetic thinner S 6001, hydraulic **oil** OTHP 3 (for preservation) and a container for waste.

- Turn on the pump and drain the rest of the injection material into the waste container.
- Fill the funnel $\frac{1}{4}$ full with thinner and add **0.5 dcl** of oil for self-lubricating ability (this will prevent wear or seizure of the cylinder).
- Place the end of the hose in the waste container and wait until only clean water comes out thinner (with oil).
- Then put the end of the hose into the funnel of the pump, creating a circuit. Let the **thinner (with oil)** circulate in the pump for approx. 5 minutes.
- Drain the contaminated thinner into a waste container.
- Fill the container to $\frac{1}{4}$ with clean OTHP 3oil. Flush the pump with oil. Drain part of the oil into the waste container, leave the rest in the pump for canning.
- We recommend cleaning the pump with SOLVANT every 3rd to 4th injection 2000 **(with the addition of oil)**, proceed as for thinner 6001